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D5489-041
Job Sheet 188654



Part No: D5489-041

Job Qty: 8 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/28/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: D5489 REV.B IPP REV:A 17.11.03 AS PER DWG REV.A DD VERF:JFS IPP REV:B 18.05.06 PRELIM B7 DD VERF:JFS IPP REV:C 18.08.15 AS PER DWG REV.B DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs	1/28/19	1/28/19	0.00	5.18	Waterjet - Flow		SC 18/02/19
110	QC	8 pcs	1/28/19	1/28/19	0.00	0.00	QC2 Waterjet-4		SC 18/02/19
120	QC	8 pcs	1/28/19	1/28/19	0.00	0.00	QC8-6		FEB 19 2019 68
130	Brake NC	8 pcs	1/28/19	1/28/19	0.00	5.05	Brake NC 1		08 DAS 18/02/19
140	QC	8 pcs	1/28/19	1/28/19	0.00	0.00	QC5		FEB 19 2019 68
150	Autoweld 1	8 pcs	1/28/19	1/28/19	0.00	2.44	Automated welding	DAS 24 9-89	18/02/19 9-89
160	QC	8 pcs	1/28/19	1/28/19	0.00	0.00	QC10		CPC
170	QC	8 pcs	1/28/19	1/28/19	0.00	0.00	QC5		CPC
180	HandFinish	8 pcs	1/28/19	1/28/19	0.00	2.67	HandFinish4		R.D. 19-2-24
190	QC	8 pcs	1/28/19	1/28/19	0.00	0.00	QC3		SC 19/02/19
200	Packaging	8 pcs	1/28/19	1/28/19	0.00	0.00	Packaging3-2	57606	SC 19/02/19
210	QC21-SA	8 Ea	1/28/19	1/28/19	0.00	0.00	QC21		SC 19/02/19

Part Op 100 - 1-Cut as per Dwg (D5489-1) Dwg Rev: B Prog Rev: B 2-Deburr if necessary
 Descriptions: 150 - ***SEE NOTE 8,10 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH:
 180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG AND PER QSI005 A/R ROCKGUARD BATCH: 3147896
 200 - LOCATION : FP002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	17.4400 sf (2.18 ea)	100-Waterjet - Flow - 1	5152146

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	17	39	0

Part Specifications

Specifications could not be found.



Container No: S152951



Part: D5489 - 041

Job No: 188654

Serial No/Batch: S152951

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA

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Date: 02/12/19

